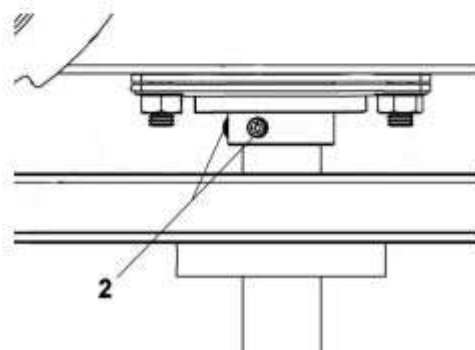
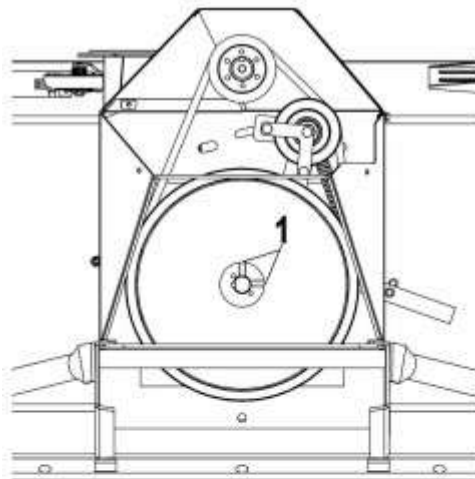




Removing the pulleys and belts

Snowblower must be detached & disconnected from the vehicle to replace the augers, van or the gearbox.

- a) Remove the gas tank from the support (place on the ground to avoid any spills)
- b) Remove the belt guard.
- c) Remove the belts.
- d) Turn the snowblower face down (optional).
- e) Loosen the two set screws (item 1) on the pulleys (it may be necessary to heat the set screws and center of pulleys to soften the "loctite").
- f) Remove the pulleys using a flywheel puller.
- g) Loosen the two set screws (item 2) on the bearing behind the snowblower (it may be necessary to heat the set screws to soften the "loctite").



Using a flywheel or similar puller will make it easier to remove the pulleys



Some images may differ from your snowblower depending on the model number but instructions will be similar.



Gear box input shaft removal



Remove the 3 bolts from the gear box cover and remove the cover.



Some images may differ from your snowblower depending on the model number but instructions will be similar.



66-72" UTV Snowblower input shaft replacement

Turn the augers forward and the front bearing & worm gear will slide out. Some gear boxes might have shims.

Completely remove the input shaft part #108623 or remaining's if broken by sliding it out through the front of the gearbox
Replace the input shaft seal part #108317 if necessary.



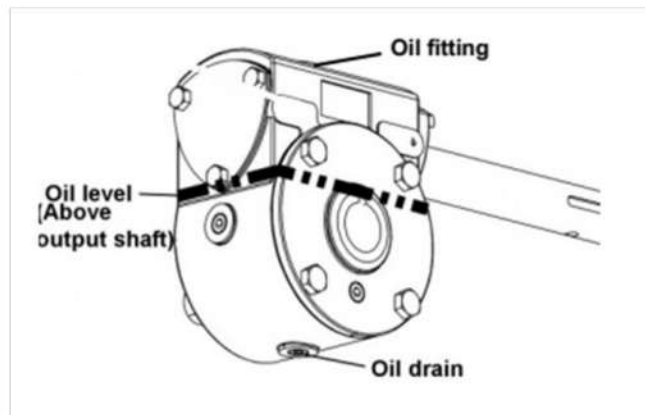
Some images may differ from your snowblower depending on the model number, but instructions will be similar.



Reinstall the parts
by reversing the steps.



Drain remaining oil before re assembly.
This will allow any debris to flow out.
Flush with new oil if any debris noticed in the oil.
Top off with new 80W90 gear oil as per figure.



Apply RTV silicone on the gearbox
cover before re assembly.



Some images may defer from your snowblower depending on the model number, but instructions will be similar.